



RACE BOATS



DATA N°11

APPLICATIONS

PRODUCTS

<ul style="list-style-type: none"> • 2 to 3 crossed coats of 35 to 40 dry microns • Theoretical spreading rate : 4,9 to 4,3 Sq.m/L for 70 to 80 dry microns 		<p>FLEXIBLE ACRYLIC POLYURETHANE VARNISH F → TOPCOAT CLEAR PU 360 UVR OPTION</p>
<ul style="list-style-type: none"> • 2 to 3 crossed coats of 35 to 40 dry microns • Theoretical spreading rate : 5,3 to 4,6 Sq.m/L for 70 to 80 dry microns [depends color] 	<p>PU 320</p>	<p>FLEXIBLE ACRYLIC POLYURETHANE LACQUER E → TOPCOAT COLOR PU 320</p>
<ul style="list-style-type: none"> • 1 coat of 25 µm secs • Theoretical spreading rate : 20,8 Sq.m/L for 25 dry microns 	<p>EPU 221</p>	<p>FLEXIBLE INTERCOAT EPOXY-URETHANE D → INTERFACE EPU 221</p>
<ul style="list-style-type: none"> • 1 to 2 coats of 120 dry microns • Theoretical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns 	<p>EP 213 or 215 HB</p>	<p>UNDERCOAT EPOXY PAINT C → UNDERCOAT EP 213 or 215 HB</p>
<p>Practical spreading rate : 1l/Sq.m/mm of thickness</p>	<p>100 300</p>	<p>SOLVENT FREE EPOXY FILLER B → MIX FILL 100 and/or MIX FILL 300</p>
		<p>A → GELCOAT MUST BE SAND WITH GRIT 80/120</p>
<p>Practical spreading rate : 1l/Sq.m/mm of thickness</p>	<p>100 300</p>	<p>SOLVENT FREE EPOXY FILLER B → MIX FILL 100 and/or MIX FILL 300</p>
<ul style="list-style-type: none"> • 2 coats of 120 dry microns • Theoretical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns 	<p>EP 213 or 215 HB</p>	<p>UNDERCOAT EPOXY PAINT C → UNDERCOAT EP 213 or 215 HB</p>
<ul style="list-style-type: none"> • 2 to 3 coats of 75 dry microns • Theoretical spreading rate : 5 Sq.m/L for 75 dry microns 		<p>ANTIFOULING D → GYPTIS : hard matrix antifouling paint PROTIS : ablativ matrix antifouling paint</p>

Above waterline

Below waterline

* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL