

## RECOMMENDED SYSTEMS

ALUMINIUM HULL

EXTERIOR TREATMENT

YACHTS

DATA N°29



## APPLICATIONS

## PRODUCTS

<ul style="list-style-type: none"> <li>• 2 to 3 crossed coats of 35 to 40 dry microns</li> <li>• Theoretical spreading rate : 4,9 to 4,3 Sq.m/L for 70 to 80 dry microns</li> </ul>	PU 360	<p><b>FLEXIBLE ACRYLIC POLYURETHANE VARNISH</b> I → TOPCOAT CLEAR PU 360 UVR <b>OPTION</b></p>
<ul style="list-style-type: none"> <li>• 2 to 3 crossed coats of 35 to 40 dry microns</li> <li>• Theoretical spreading rate : 5,3 to 4,6 Sq.m/L for 70 to 80 dry microns (depends color)</li> </ul>	PU 230	<p><b>FLEXIBLE ACRYLIC POLYURETHANE LACQUER</b> H → TOPCOAT COLOR PU 320</p>
<ul style="list-style-type: none"> <li>• 1 coat of 25 dry microns</li> <li>• Theoretical spreading rate : 20,8 Sq.m/L for 25 dry microns</li> </ul>	EPU 221	<p><b>FLEXIBLE INTERCOAT EPOXY-URETHANE</b> G → INTERFACE EPU 221 if 213 or 215 coat is ready to receive the lacque</p>
<ul style="list-style-type: none"> <li>• 1 coat of 70 to 80 dry microns</li> <li>• Theoretical spreading rate : 6,5 Sq.m/L for 80 dry microns</li> </ul>	PU 228 HB	<p><b>FLEXIBLE POLYURETHANE FILLER</b> F → PORE FILLER PU 228 HB <b>OPTION</b> If 213 or 215 coat need a primer</p>
<ul style="list-style-type: none"> <li>• 2 coats of 120 dry microns</li> <li>• Theoretical spreading rate : EP 213 HB = 4,8 Sq.m/L for 120 dry microns EP 215 HB = 4,2 Sq.m/L for 120 dry microns</li> </ul>	EP 213 or 215 HB	<p><b>UNDERCOAT EPOXY PAINT</b> E → UNDERCOAT EP 213 or 215 HB</p>
<ul style="list-style-type: none"> <li>• 2 crossed coats of 250 to 300 dry microns</li> <li>• Theoretical spreading rate : 3,2 Sq.m/L for 300 dry microns</li> </ul>	SP 500	<p><b>FINISHING EPOXY FILLER</b> D → SPRAYABLE FILLER 500</p>
<p>Practical spreading rate : 1l/Sq.m/mm of thickness</p>	100 300	<p><b>SOLVENT FREE EPOXY FILLER</b> C → MIX FILL 100 and/or MIX FILL 300</p>
<ul style="list-style-type: none"> <li>• 1 coat of 50 to 60 dry microns</li> <li>• Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns</li> </ul>	EP 211	<p><b>PRIMAIRE EPOXY ANTICORROSION</b> B → EPOXY PRIMER EP 211</p>
<p>Metal cleaner treatment : spraying/rinsing/drying</p>		<p>A → METAL CLEANER or BLASTING SA 2- 1/2,SA 3</p>
<p>Metal cleaner treatment : spraying/rinsing/drying</p>		<p>A → METAL CLEANER or BLASTING SA 2- 1/2,SA 3</p>
<ul style="list-style-type: none"> <li>• 1 coat of 50 to 60 dry microns</li> <li>• Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns</li> </ul>	EP 211	<p><b>PRIMAIRE EPOXY ANTICORROSION</b> B → EPOXY PRIMER EP 211</p>
<ul style="list-style-type: none"> <li>• 1 coat of 300 dry microns</li> <li>• Theoretical spreading rate : 3,3 Sq.m/L for 300 dry microns</li> </ul>	455	<p><b>UNDERCOAT EPOXY PAINT</b> C → EPOXYGUARD 455</p>
<ul style="list-style-type: none"> <li>• 1 coat of 100 dry microns</li> <li>• Theoretical spreading rate : EP 213 HB = 5,7 Sq.m/L for 100 dry microns EP 215 HB = 5 Sq.m/L for 100 dry microns</li> </ul>	EP 213 or 215 HB	<p><b>UNDERCOAT EPOXY PAINT</b> D → UNDERCOAT EP 213 or 215 HB</p>
<ul style="list-style-type: none"> <li>• 1 coat of 75 dry microns</li> <li>• Theoretical spreading rate : 5 Sq.m/L for 75 dry microns</li> </ul>	MPO 500	<p><b>INTERCOAT VYNILIC PITCH (single component)</b> E → UNDERCOAT MPO 500</p>
<ul style="list-style-type: none"> <li>• 2 to 3 coats of 75 dry microns</li> <li>• Theoretical spreading rate : 5 Sq.m/L for 75 dry microns</li> </ul>		<p><b>ANTIFOULING</b> F → ISIS : ablative matrix antifouling paint</p>