



**PLEASURE BOATS
 WITH FILLER**



DATA
N°30

APPLICATIONS

PRODUCTS

<p>PU 320 or PU 99 or PU 77</p> <ul style="list-style-type: none"> • 2 to 3 crossed coats of 40 dry microns • Theoretical spreading rate : PU 320 = 4,6 Sq.m/L for 80 dry microns (depends on color) PU 99 = 6,6 Sq.m/L for 80 dry microns (depends on color) PU 77 = 6,5 Sq.m/L for 80 dry microns (depends on color) 	 <p>PU 230 or PU 99 or PU 77</p>	<p>FLEXIBLE POLYURETHANE ACRYLIC LACQUER F¹ → TOPCOAT COLOR PU 320 or POLYESTER-POLYURETHANE LACQUER F² → POLYTOP PU 99 or ACRYLIC-POLYURETHANE LACQUER F³ → POLYTOP PU 77</p>
<ul style="list-style-type: none"> • 1 coat of 25 to 35 dry microns • Theoretical spreading rate : 14,9 Sq.m/L for 35 dry microns 	<p>EPU 221</p>	<p>FLEXIBLE INTERCOAT EPOXY-URETHANE E → INTERFACE EPU 221</p>
<ul style="list-style-type: none"> • 3 coats of 120 to 130 dry microns • Theoretical spreading rate : EP 213 HB = 4,4 Sq.m/L for 130 dry microns EP 215 HB = 3,8 Sq.m/L for 130 dry microns 	<p>EP 213 or 215 HB</p>	<p>UNDERCOAT EPOXY PAINT D → UNDERCOAT EP 213 or 215 HB</p>
<p>Practical spreading rate : 1l/Sq.m/mm of thickness</p>	<p>100 300</p>	<p>SOLVENT FREE EPOXY FILLER C → MIX FILL 100 and/or MIX FILL 300</p>
<ul style="list-style-type: none"> • 1 coat of 50 to 60 dry microns • Theoretical spreading rate : 8,3 Sq.m/L for 60 dry microns 	<p>EP 211</p>	<p>PRIMAIRE EPOXY ANTICORROSION B → EPOXY PRIMER EP 211</p>
<p>Metal cleaner treatment : spraying/rinsing/drying</p>		<p>A → METAL CLEANER or BLASTING SA 2- 1/2, SA 3</p>
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<ul style="list-style-type: none"> • 1 coat of 75 dry microns • Theoretical spreading rate : 5 Sq.m/L for 75 dry microns 	<p>MPO 500</p>	<p>INTERCOAT VYNILIC PITCH [single component] D → UNDERCOAT MPO 500</p>
<ul style="list-style-type: none"> • 2 to 3 coats of 75 dry microns • Theoretical spreading rate : 5 Sq.m/L for 75 dry microns 		<p>ANTIFOULING E → ISIS : ablative matrix antifouling paint</p>

* ALL OUR INFORMATION IS INDICATIVE AND NONCONTRACTUAL