

# TOPCOAT CLEAR PU 360 UVR

Technical sheet no. 33

Editing September 2022

TYPE OF PRODUCT :

## ACRYLIC POLYURETHANE VARNISH

### PROPERTIES :



Information  
Products

TOPCOAT CLEAR PU 360 UVR finishing varnish has been specially formulated to provide protection and an exceptional quality of finish in the fields of aeronautics and yachting.

TOPCOAT CLEAR PU 360 UVR:

After polymerization, offers an exceptional stretch and depth.

Keeps its shiny appearance over time, and a permanent wet appearance.

Retains great flexibility over time at 60% elongation.

Offers the applicator very easy application, by brush, pneumatic or electrostatic gun.

Polishing and retouching possible after 7 days at 23°C for 60µm dryness.

TOPCOAT CLEAR PU 360 UVR offers exceptional performance and resistance over time:

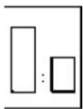
No chalking to UV, UVA and UVB (high altitude).

Resists physical aggressions such as impacts, shocks, chafing, abrasions and scratches.

Resists chemical attacks such as SKYDROL type hydraulic oils or kerosene.

TOPCOAT CLEAR PU 360 UVR offers exceptional performance, perfect retention of color and shine as well as violent temperature variations.

### COMPONENTS:



Hardeners

Thinners

Topcoat Hardener 320/360

Topcoat Hardener 320/360 Brush

Topcoat Hardener 320/360 Brush Extra Slow

PU n° 2 Spray Standard

PU n° 4 Slow Spray or Winter Brush

PU n° 7 Extra slow brush

PU No. 702 Accelerator

PU No. 207 Speed bump

PU No. 212 Coupling

DILUTIONS:

BRUSHES AND ROLLS from 25% to 40%

PNEUMATIC GUN from 15% to 30%

### SPECIFICATIONS :



Standards and  
Qualifications

MAP YACHTING *Paint Systems* SPEC

For the latest missing updates, please check with us at [sales@map-yachting.com](mailto:sales@map-yachting.com)

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## Surface Preparation



All surfaces to be covered must be free of dirt, pollution due to grease, water vapour, (refer to the dew point table) dust or mould. In order to ensure a perfect finish, and to obtain an excellent quality of surface tension, the interfaces or undercoats must be perfectly smooth, and free of drips or orange peel and sanded with very high quality abrasives to the FEPA standard.

## Manual



Report of  
mixed

Volume (ml) : 1 Base / 1 Spray Hardener

Volume (ml) : 2 Base / 1 Brush or Extra Slow Hardener

Allow products to acclimate to ambient site temperature before use. Base should be mixed thoroughly for at least 5 minutes using a clean disperser mounted on an explosion-proof stirrer. Then add the part of hardener by pouring it slowly and continuing to mix until a liquid with a smooth and homogeneous unctuous appearance is obtained. Since the two components are of different viscosity, the edges of the mixing container should be carefully scraped with a spatula. Mixing containers should have flat bottoms and perfectly smooth edges.



Duration  
dying

15 minutes at 20°C



Viscosity  
initial  
of application  
(at 23°C)

13s to 15s AFNOR Cup n°4



Remark

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**Shelf life of the mixture at 20°C**

6 hours



**Remark**

Information is given for the hardener in spray version.



**Dry film thickness**

60 – 100 microns ( $\mu\text{m}$ )  
Depending on the color, to obtain an adequate finish.

## Applications & Recommendations



**Conditions**

<u>Hardeners :</u>	<b>320/360 Spray</b>	<b>320/360 Brush</b>	<b>320/360 Brush Extra Slow</b>
Temperature:	17 – 23°C	15 – 23°C	25 – 30°C
Hygrometry :	40 – 70%	30– 65%	30 – 65%



**Note**

The quality of application of all coatings will be influenced by the spray equipment chosen and by the temperature, humidity and airflow of the paint application area. When first applying the product, it is recommended that test panels be prepared to identify the best equipment settings to use to optimize the performance and appearance of the coating. TOPCOAT CLEAR PU 360 UVR varnish can be applied in conditions outside the indicated limits. Care should be taken to ensure a satisfactory result.

Please contact your MAP YACHTING Paint Systems technician to determine proper application techniques and choice of thinners when environmental conditions are outside the recommended range.



**Remark**

Using compounds for polishing may tend to dull or lighten darker colors. TOPCOAT 360 UVR varnish is recommended in this case.

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#### Materiel

Pressure pot  
 Gun : IWATA WS200SP / WS200FT / W200G2P  
 Nozzle + Needle: 0.8mm to 1.2mm  
 Paint flow: 170 - 280 ml/min  
 Air cap: G2P / WS-200SP-01 / WS-200FT-01 / WS-200FT-02  
 Gun pressure: 2.5 – 3.0 Bars  
 Pressure Product: 1 Bar  
 Gravity gun Gun:  
 IWATA WS400 / W400 / W400WB / W400 BELLARIA  
 Tip+ Needle: 1.2 mm to 1.4mm  
 Paint flow: 140 - 250 ml/min  
 Air cap: LV2 / BA4-1 / WB1 / WBX  
 Gun pressure: 1.8 – 2.5 Bars  
 Airless  
 Nozzle : 0,011 - 0,013 mm  
 Pressure : 100 - 200 Bars  
 Electrostatic  
 Nozzle: 1.2 – 1.8 mm  
 Pressure: 3.5 - 5 Bars  
 Brush or Roller  
 Lacquer or Foam lacquer



#### Name of lying down

Do not "paint to try to cover" when applying the 1st coat.  
 Apply in 3 coats a wet film, for a time of 45 minutes minimum of evaporation at 23°C for the 1st coat. The final 2° and 3° coats must be closed, smooth and homogeneous with a covering time of 1h to 1h30 at 23°C between coats.



#### Cleaning the material

Do the first cleaning with cleaning thinner (noble solvent without water and not recycled) and finish cleaning with the application solvent of the MAP YACHTING Paint Systems system.

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Physical properties		USE LIMIT TEMPERATURE : -60°C to +120°C
 <p><b>Time to Drying (at 23°C – 40 to 60% RH)</b></p>	<p>Drying time for 60µm dry. 320/360 (Spray Hardener)</p> <p>Dust free: 1 hour            Dry to touch: 8 hours            Masking: 16 to 18 hours            Total curing: 7 days</p>	
<p><b>Recovery (at 23°C – 40 to 60% RH)</b></p>	<p>Minimum            From 45 minutes to 1 hour 30</p> <p>Maximum            TOPCOAT CLEAR PU 360 UVR is recoatable without sanding within 72 hours. If the drying time is exceeded, contact us.            TOPCOAT CLEAR PU 360 UVR is recoatable within 7 days when sanded with P400 sandpaper and properly cleaned and degreased.</p>	
 <p><b>YIELD THEORETICALLY</b></p>	<p>6.8 m<sup>2</sup> /l for 50µm dry (without loss)</p>	
 <p><b>Dry extract in Volume you Mixed</b></p>	<p>34.2 +/- 2% (a spray version)</p>	
 <p><b>Compounds organic Volatiles</b></p>	<p>Density of Mix at 20°C</p> <p>1.004 +/-0.02% (a spray version)</p> <p>Base: 493.00 g/l            Hardener: 688.00 g/l            Brush hardener: 488.00 g/l            Extra slow brush hardener: 484.00 g/l</p>	

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**ASPECT**  
(at 60°)

Gloss + 95GU\*                      Satin 15-20GU\*                      Matt 0-5GU\*  
\*GU= G l o s s U n i t



**Colors**

Colorless



**Flash point**

Bases: 23 <= PE <= 55 °C  
Hardener Brush/extra slow: 23 <= PE <= 55 °C  
Spray hardener: PE < 23 °C



**Storage**

Store the product in a dry place and at a temperature between + 10°C and + 25°C according to the specifications of MAP YACHTING Paint Systems. Store in original unopened containers. Storage temperature may vary depending on OEM specification requirements. Refer to container label for specific information on storage time.

**Lifetime**  
**+10°C to 25°C**

The information is given for closed containers in the original packaging, i.e. 48 months according to the commercial specifications of MAP YACHTING Paint Systems for the TOPCOAT CLEAR PU 360 UVR base and 24 months for the 320/360 catalysts. Shelf life may vary due to OEM specification requirements. Refer to container label for specific shelf life information.

## Safety instructions

Comply with all local safety, disposal and transportation regulations. Carefully check the Safety Data Sheet (SDS) and label of each product before using it.

Safety Data Sheets are available on request.

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Exhaustive and is based on the current state of our knowledge and on the laws in force: anyone using the product for purposes other than those specifically recommended in the data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended use does so at its own risk. It is always the responsibility of the user to take all necessary measures to meet the requirements set by local rules and legislation. Always read the Material Data Sheet and Technical Data Sheet for that product, if available. All advice we give or statements we make about the product (whether in this data sheet or elsewhere) are correct to the best of our knowledge, but we have no control over the quality or condition of the substrate or on the many factors affecting the use and application of the product. Therefore, unless we agree otherwise in writing, we accept no liability whatsoever for the performance of the product or for any loss or damage arising from the use of the product. All products supplied and technical advice given are subject to our terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to change from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check that this data sheet is up to date before using the product. **Brand names mentioned in this data sheet are registered trademarks or licensed to:**